



**ATTENTION: TP&D, DESIGN, CONSTRUCTION,
MAINTENANCE AND TRAFFIC OPERATIONS ENGINEERS
MEMORANDUM**

SPECIAL PROVISION AND/OR SPECIFICATION CHANGE MEMORANDUM 50-05

TO: District Engineers **Date:** November 8, 2005
FROM: Mark A. Marek, P.E.
SUBJECT: Statewide Special Provision 441---002 (04), "Steel Structures"

The above referenced special provision has been approved for statewide use.

This special provision provides the following changes:

1. Close loophole allowing inspectors to be only qualified rather than certified.
2. Revise previous SP 441---001 for fabrication with HPS 70W steel: SAW heat input restrictions only apply for reduced preheat.
3. Remove requirements for assembly of crossframes in curved plate girder structures from Section 441.3.G.
4. Remove bottom flanges of interior plate girders from "fascia" definition in Section 441.3.H.4.
5. Delete first sentence (prod orientation normal or parallel to weld) from Section 441.3.B.5.c.
6. Correct editorial error in Section 441.3.D.2.

This special provision replaces 441---001 (04) and is required on all projects with Item 441 beginning with the February 2006 letting.

Please disseminate this information to your Transportation Planning & Development, Design, Construction, Maintenance, and Traffic Operations Engineers.

Note: Original signed by Mark A. Marek

cc: Specification Committee Members:
Messrs. Carlos Lopez, Thomas Bohuslav,
Richard Skopik, Dennis Cooley, Jeffrey Seiders,
Randy Cox, Craig Clark and Zane Webb
Mr. Tom Johnson, AGC
Mr. C. D. Reagan, FHWA