
Special Provision to Item 342

Permeable Friction Course



For this project, Item 342, "Permeable Friction Course," of the Standard Specifications, is hereby amended with respect to the clauses cited below, and no other clauses or requirements of this Item are waived or changed hereby.

Section 342.2.4. Tack Coat. The first paragraph is voided and replaced by the following.

Furnish CSS-1H, SS-1H, or a PG binder with a minimum high-temperature grade of PG 58 for tack coat binder in accordance with Item 300, "Asphalts, Oils, and Emulsions." Specialized tack coat materials listed on the Department's MPL are allowed or required when shown on the plans. Do not dilute emulsified asphalts at the terminal, in the field, or at any other location before use.

Section 342.4.1., "Certification." The paragraph is voided and replaced by the following.

Certification. Personnel certified by the Department-approved hot-mix asphalt certification program must conduct all mixture designs, sampling, and testing in accordance with Table 3. Supply the Engineer with a list of certified personnel and copies of their current certificates before beginning production and when personnel changes are made. Provide a mixture design developed and signed by a Level 2 certified specialist. Provide Level 1A certified specialists at the plant during production operations. Provide Level 1B certified specialists to conduct placement tests. Provide Level AGG101 certified specialists for aggregate testing.

Table 3, "Test Methods, Test Responsibility, and Minimum Certification Levels" is voided and replaced by the following.

**Table 3
Test Methods, Test Responsibility, and Minimum Certification Levels**

Test Description	Test Method	Contractor	Engineer	Level ¹
1. Aggregate and Recycled Material Testing				
Sampling	Tex-221-F	✓	✓	1A/AGG101
Dry sieve	Tex-200-F , Part I	✓	✓	1A/AGG101
Washed sieve	Tex-200-F , Part II	✓	✓	1A/AGG101
Deleterious material	Tex-217-F , Parts I & III	✓	✓	AGG101
Decantation	Tex-217-F , Part II	✓	✓	AGG101
Los Angeles abrasion	Tex-410-A		✓	TxDOT
Magnesium sulfate soundness	Tex-411-A		✓	TxDOT
Micro-Deval abrasion	Tex-461-A		✓	AGG101
Crushed face count	Tex-460-A	✓	✓	AGG101
Flat and elongated particles	Tex-280-F	✓	✓	AGG101
2. Asphalt Binder & Tack Coat Sampling				
Asphalt binder sampling	Tex-500-C , Part II	✓	✓	1A/1B
Tack coat sampling	Tex-500-C , Part III	✓	✓	1A/1B
3. Mix Design & Verification				
Design and JMF changes	Tex-204-F	✓	✓	2
Mixing	Tex-205-F	✓	✓	2
Molding (SGC)	Tex-241-F	✓	✓	1A
Laboratory-molded density	Tex-207-F , Parts I, VI, & VIII	✓	✓	1A
Rice gravity	Tex-227-F , Part II	✓	✓	1A
Ignition oven correction factors ²	Tex-236-F , Part II	✓	✓	2
Drain-down	Tex-235-F	✓	✓	1A
Hamburg Wheel test	Tex-242-F	✓	✓	1A
Overlay test	Tex-248-F		✓	TxDOT
Boil test	Tex-530-C	✓	✓	1A
Cantabro loss	Tex-245-F	✓	✓	1A
4. Production Testing				
Control charts	Tex-233-F	✓	✓	1A
Mixture sampling	Tex-222-F	✓	✓	1A/1B
Gradation & asphalt binder content ²	Tex-236-F , Part I	✓	✓	1A
Moisture content	Tex-212-F , Part II	✓	✓	1A/AGG101
Micro-Deval abrasion	Tex-461-A		✓	AGG101
Drain-down	Tex-235-F	✓	✓	1A
Boil test	Tex-530-C	✓	✓	1A
Abson recovery	Tex-211-F		✓	TxDOT
5. Placement Testing				
Control charts	Tex-233-F	✓	✓	1A
Ride quality measurement	Tex-1001-S	✓	✓	Note 3
Thermal profile	Tex-244-F	✓	✓	1B
Permeability	Tex-246-F	✓	✓	1B

- Level 1A, 1B, AGG101, and 2 are certification levels provided by the Hot Mix Asphalt Center certification program.
- Refer to Section 342.4.5., "Production Operations," for exceptions to using an ignition oven.
- Profiler and operator are required to be certified at the Texas A&M Transportation Institute facility when Surface Test Type B is specified.

Section 342.4.5.2., "Mixing and Discharge of Materials." The first paragraph is voided and replaced by the following.

Notify the Engineer of the target discharge temperature and produce the mixture within 25°F of the target. Monitor the temperature of the material in the truck before shipping to ensure that it does not exceed 350°F (or 275°F for WMA). The Department will not pay for or allow placement of any mixture produced above 350°F.

Section 342.4.7.2., “Tack Coat.” The paragraph is voided and replaced by the following.

4.7.2.1. Application. Clean the surface before placing the tack coat. The Engineer will set the rate between 0.04 and 0.10 gal. of residual asphalt per square yard of surface area. Apply a uniform tack coat at the specified rate unless otherwise directed. Apply the tack coat in a uniform manner to avoid streaks and other irregular patterns. Apply the tack coat to all surfaces the will come in contact with the subsequent HMA placement, unless otherwise directed. Allow adequate time for emulsion to break completely before placing any material. Prevent splattering of tack coat when placed adjacent to curb, gutter, and structures. Do not dilute emulsified asphalts at the terminal, in the field, or at any other location before use.

4.7.2.2. Sampling. The Engineer will obtain at least one sample of the tack coat binder per project in accordance with Tex-500-C, Part III, and test it to verify compliance with Item 300, “Asphalts, Oils, and Emulsions.” The Engineer will obtain the sample from the asphalt distributor immediately before use.

For emulsions, the Engineer may test as often as necessary to ensure the residual of the emulsion is greater than or equal to the specification requirement in Item 300, “Asphalts, Oils, and Emulsions.”

Section 342.4.7.3.1.3., Thermal Camera,” is voided and replaced by the following.

Take immediate corrective action to eliminate recurring moderate thermal segregation when a hand-held thermal camera is used. Provide the Engineer with the thermal profile of every subplot within one working day of the completion of each lot. When requested by the Engineer, provide the electronic files generated using the thermal camera. Report the results of each thermal profile in accordance with Section 342.4.2., “Reporting and Responsibilities.” The Engineer will use a hand-held thermal camera to obtain a thermal profile at least once per project. Suspend operations and take immediate corrective action to eliminate severe thermal segregation unless otherwise directed. Resume operations when the Engineer determines that subsequent production will meet the requirements of this Section.

Table 4, “Master Gradation Limits (% Passing by Weight or Volume) and Laboratory Mixture Design Properties,” is voided and replaced by the following.

Table 4
Master Gradation Limits (% Passing by Weight or Volume) and Laboratory Mixture Design Properties

Sieve Size	PG 76 Mixtures		A-R Mixtures		Test Procedure
	Fine (PFC-F)	Coarse (PFC-C)	Fine (PFCR-F)	Coarse (PFCR-C)	
3/4"	–	100.0 ¹	100.0 ¹	100.0 ¹	Tex-200-F
1/2"	100.0 ¹	80.0–100.0	95.0–100.0	80.0–100.0	
3/8"	95.0–100.0	35.0–60.0	50.0–80.0	35.0–60.0	
#4	20.0–55.0	1.0–20.0	0.0–8.0	0.0–20.0	
#8	1.0–10.0	1.0–10.0	0.0–4.0	0.0–10.0	
#200	1.0–4.0	1.0–4.0	0.0–4.0	0.0–4.0	
Mixture Properties					
Asphalt binder content, %	6.0–7.0	6.0–7.0	8.0–10.0	7.0–9.0	–
Design gyrations (Ndesign)	50	50	50	50	Tex-241-F
Lab-molded density, %	78.0 Max	82.0 Max	82.0 Max	82.0 Max	Tex-207-F
Hamburg Wheel test, ² passes at 12.5 mm rut depth	10,000 Min ³	Note 2	Note 2	Note 2	Tex-242-F
Overlay tester, ² number of cycles	200 Min	Note 2	Note 2	Note 2	Tex-248-F
Drain-down, %	0.10 Max	0.10 Max	0.10 Max	0.10 Max	Tex-235-F
Fiber content, % by wt. of total PG 76 mixture	0.20 ⁴ –0.50	0.20 ⁴ –0.50	–	–	Calculated
Lime content, % by wt. of total aggregate	1.0 ⁵	1.0 ⁵	–	–	Calculated
CRM content, % by wt. of A-R binder	–	–	15.0 Min	15.0 Min	Calculated
Boil test ⁶	–	–	–	–	Tex-530-C
Cantabro loss, %	20.0 Max	20.0 Max	20.0 Max	20.0 Max	Tex-245-F

1. Defined as maximum sieve size. No tolerance allowed.
2. Mold test specimens to Ndesign at the optimum asphalt binder content (JMF1). Perform the test for informational purposes only when no minimum number is specified.
3. May be decreased when approved.
4. The Contractor may reduce the amount of fibers to at least 0.10%, provided the mixture meets the drain-down requirement, when at least 3% RAS is used in the mixture.
5. Unless otherwise shown on the plans or waived by the Engineer based on Hamburg Wheel results.
6. Used to establish baseline for comparison to production results. May be waived when approved.

Section 342.5., “Measurement,” is supplemented by the following.

- 5.3 Tack Coat.** Tack coat will be measured at the applied temperature by strapping the tank before and after road application and determining the net volume in gallons from the calibrated distributor. The Engineer will witness all strapping operations for volume determination. All tack, including emulsions, will be measured by the gallon applied.

The Engineer may allow the use of a metering device to determine asphalt volume used and application rate if the device is accurate within 1.5% of the strapped volume.

Section 342.6., “Payment,” the first paragraph is voided and replaced with the following.

The work performed and materials furnished in accordance with this Item and measured as provided under Article 342.5.1 and Article 342.5.2, “Measurement,” will be paid for at the unit bid price for “PFC (Asphalt)” of the binder specified and for “PFC (Aggregate)” of the grade and SAC specified. These prices are full compensation for surface preparation, materials, placement, equipment, labor, tools, and incidentals.

Section 342.6., “Payment,” is supplemented by the following.

The work performed and materials furnished in accordance with this Item and measured as provided under Article 342.5.3, “Measurement,” will be paid for at the unit bid price for “Tack Coat” of the tack coat provided. These prices are full compensation for materials, placement, equipment, labor, tools, and incidentals.