

Special Provision to Item 346

Stone-Matrix Asphalt



For this project, Item 346, "Stone-Matrix Asphalt," of the Standard Specifications, is hereby amended with respect to the clauses cited below, and no other clauses or requirements of this Item are waived or changed hereby.

Section 346.2.5. Tack Coat. The first paragraph is voided and replaced by the following.

Furnish CSS-1H, SS-1H, or a PG binder with a minimum high-temperature grade of PG 58 for tack coat binder in accordance with Item 300, "Asphalts, Oils, and Emulsions." Specialized tack coat materials listed on the Department's MPL are allowed or required when shown on the plans. Do not dilute emulsified asphalts at the terminal, in the field, or at any other location before use.

Section 346.4.5.2., "Mixing and Discharge of Materials." The first paragraph is voided and replaced by the following.

Notify the Engineer of the target discharge temperature and produce the mixture within 25°F of the target. Monitor the temperature of the material in the truck before shipping to ensure that it does not exceed 350°F (or 275°F for WMA). The Department will not pay for or allow placement of any mixture produced above 350°F.

Section 346.4.7.3.1.3., "Thermal Camera," is voided and replaced by the following.

Take immediate corrective action to eliminate recurring moderate thermal segregation when a hand-held thermal camera is used. Evaluate areas with moderate thermal segregation by performing density profiles in accordance with Section 346.4.9.3.3.2., "Segregation (Density Profile)." Provide the Engineer with the thermal profile of every subplot within one working day of the completion of each lot. When requested by the Engineer, provide the electronic files generated using the thermal images taken with the thermal camera. Report the results of each thermal profile in accordance with Section 346.4.2., "Reporting and Responsibilities." The Engineer will use a hand-held thermal camera to obtain a thermal profile at least once per project. No production or placement payment adjustments greater than 1.000 will be paid for any subplot that contains severe thermal segregation. Suspend operations and take immediate corrective action to eliminate severe thermal segregation unless otherwise directed. Resume operations when the Engineer determines that subsequent production will meet the requirements of this Section. Evaluate areas with severe thermal segregation by performing density profiles in accordance with Section 346.4.9.3.3.2. Remove and replace the material in any areas that have both severe thermal segregation and a failing result for Segregation (Density Profile) unless otherwise directed. The subplot in question may receive a production and placement payment adjustment greater than 1.000, if applicable, when the defective material is successfully removed and replaced.

Table 10. "Compacted Lift Thickness and Required Core Height," is voided and replaced by the following.

Table 10
Compacted Lift Thickness and Required Core Height

Mixture Type	Compacted Lift Thickness Guidelines		Minimum Untrimmed Core Height (in.) Eligible for Testing
	Minimum (in.)	Maximum (in.)	
SMA-C	2.25	4.00	2.00
SMA-D	1.50	3.00	1.25
SMA-F	1.25	2.00	1.25
SMAR-C	2.00	4.00	1.75
SMAR-F	1.50	3.00	1.25

Table 11, “Production and Placement Testing Frequency,” is voided and replaced by the following.

Table11
Production and Placement Testing Frequency

Description	Test Method	Minimum Contractor Testing Frequency	Minimum Engineer Testing Frequency
Individual % retained for #8 sieve and larger	Tex-200-F or Tex-236-F	1 per subplot	1 per 12 sublots ¹
Individual % retained for sieves smaller than #8 and larger than #200			
% passing the #200 sieve			
Laboratory-molded density	Tex-207-F	N/A	1 per subplot ¹
Laboratory-molded bulk specific gravity			
In-place air voids			
VMA	Tex-204-F	1 per subplot	1 per project
Segregation (density profile) ²	Tex-207-F , Part V		
Longitudinal joint density	Tex-207-F , Part VII	When directed	
Moisture content	Tex-212-F , Part II	N/A	1 per subplot ¹
Theoretical maximum specific (Rice) gravity	Tex-227-F	1 per subplot	1 per 12 ¹ sublots
Drain-down	Tex-235-F	1 per subplot	1 per lot ¹
Asphalt binder content	Tex-236-F	N/A	1 per project
Hamburg Wheel test	Tex-242-F	N/A	
Recycled Asphalt Shingles (RAS) ³	Tex-217-F , Part III	N/A	
Thermal profile ²	Tex-244-F	1 per subplot	
Asphalt binder sampling and testing	Tex-500-C	1 per lot (sample only)	
Tack coat sampling and testing	Tex-500-C , Part III	N/A	
Boil test ⁴	Tex-530-C	1 per lot	
Cantabro test ⁵	Tex-245-F	1 per project (sample only)	

1. For production defined in Section 346.4.9.4., “Exempt Production,” the Engineer will test one per day if 100 tons or more are produced. For Exempt Production, no testing is required when less than 100 tons are produced.
2. Not required when a thermal imaging system is used.
3. Testing performed by the Construction Division or designated laboratory.
4. The Engineer may reduce or waive the sampling and testing requirements based on a satisfactory test history.
5. Testing performed by the Construction Division and for informational purposes only.

Section 346.4.9.2.2.2., “Informational Cantabro Testing,” is voided and replaced by the following.

Select one random subplot from Lot 2 or higher for Cantabro testing during the first week of production. Obtain and provide the Engineer with approximately 30 lb. (14 kg) of mixture in sealed containers, boxes, or bags labeled with CSJ, mixture type, lot, and subplot number in accordance with [Tex-222-F](#). The Engineer will ship the mixture to the Construction Division for testing. Results from this production test will not be used for specification compliance.

Section 346.4.9.3.3.2., “Segregation (Density Profile).” The second paragraph is voided and replaced by the following.

Perform a minimum of one density profile per subplot. Perform additional density profiles when any of the following conditions occur, unless otherwise approved:

- the paver stops for more than 60 sec.;
- either the Contractor or the Engineer identifies areas as having thermal segregation; and
- any visibly segregated areas exist.

Section 346.4.9.4., “Exempt Production.” The second paragraph is voided and replaced by the following.

For exempt production, the Contractor is relieved of all production and placement sampling and testing requirements, except for coring, and the production and placement pay factors are 1.000. All other specification requirements apply and the Engineer will perform acceptance tests for production and placement listed in Table 14 when 100 tons or more per day are produced.

Section 346.6.2.2., "Placement Sublots Subject to Removal and Replacement." The first paragraph is voided and replaced by the following.

If after referee testing, the placement payment adjustment factor for any subplot results in a "remove and replace" condition as listed in Table 14, the Engineer will choose the location of 2 cores to be taken within 3 ft. of the original failing core location. The Contractor will obtain the cores in the presence of the Engineer. The Engineer will take immediate possession of the untrimmed cores and submit the untrimmed cores to the Construction Division, where they will be trimmed if necessary and tested for bulk specific gravity within 10 working days of receipt.

The bulk specific gravity of each core will be divided by the Engineer's average maximum theoretical specific gravity for that lot to determine the new payment adjustment factor of the subplot in question. If the new payment adjustment factor is 0.700 or greater, the new payment adjustment factor will apply to that subplot. If the new payment adjustment factor is less than 0.700, no payment will be made for the subplot. Remove and replace the failing subplot, or the Engineer may allow the subplot to be left in place without payment. The Engineer may also accept the subplot in accordance with Section 5.3.1., "Acceptance of Defective or Unauthorized Work." Replacement material meeting the requirements of this Item will be paid for in accordance with this Section.