
Special Specification 3066

Bonding Course

1. DESCRIPTION

Construct a bonding course using a Tracking-Resistant Asphalt Interlayer (TRAIL) or a Spray Applied Underseal Membrane.

2. MATERIALS

Furnish the materials for one of the following options:

- 2.1. **TRAIL.** Furnish asphalt material described as “tack” for typical use in the TRAIL Material Producer List.
- 2.2. **Spray Applied Underseal Membrane.** Furnish asphalt material meeting the requirements of Special Specification, “Spray Applied Underseal Membrane.”

3. EQUIPMENT

- 3.1. **TRAIL.** Provide the equipment recommended by the producer.
- 3.2. **Spray Applied Underseal Membrane.** Provide in accordance with Special Specification, “Spray Applied Underseal Membrane.”

4. CONSTRUCTION

- 4.1. **Preparation.** Remove existing raised pavement markers. Repair any damage incurred by removal as directed. Remove dirt, dust, or other harmful material before sealing. When shown on the plans, remove vegetation and blade pavement edges.
- 4.2. **Test Strips.** When required by the Engineer, perform a test strip of TRAIL at a location on or near the project as directed. Allow the strip to cure for a maximum of 30 min. Drive over the test strip with equipment used during laid-down construction to simulate the effect of paving equipment. There should be no evidence of tracking or picking up of the TRAIL material on the wheels of the equipment.
- 4.3. **TRAIL.** Perform the following construction methods when applying a TRAIL for a bonding course:
 - 4.3.1. **Placement.** Uniformly apply the TRAIL material at the rate directed, within 15°F of the approved temperature, and not above the maximum allowable temperature. Unless otherwise directed by the Engineer, uniformly apply the TRAIL material at a minimum rate of 0.06 gallons per square yard. The Engineer may adjust the application rate, taking into consideration the existing pavement surface conditions.
- 4.4. **Spray Applied Underseal Membrane.** Place in accordance with Special Specification, “Spray Applied Underseal Membrane.”
 - 4.4.1. **Placement.** Do not allow any loose mixture onto the prepared surface before application of the membrane. Unless otherwise directed, uniformly apply the membrane at a minimum rate of 0.11 gallons per square yard. The Engineer may adjust the application rate, taking into consideration the existing pavement surface conditions.

4.5. **Informational Shear Test.** Obtain three core specimens within one working day of the time the lot placement is completed. The Engineer will select the core locations. Provide the cores to the Engineer in a container labeled with the Control-Section-Job (CSJ) and lot number. The Engineer will ship the cores to the District laboratory for shear testing. The district will determine the shear bond strength between the two bonded pavement layers in accordance with Tex-249-F. Results from these tests will not be used for specification compliance.

4.6. **Quality Control.** Stop application if it is not uniform due to streaking, ridging, pooling, or flowing off the roadway surface. Verify equipment condition, operating procedures, application temperature, and material properties. Determine and correct the cause of non-uniform application.

The Engineer may perform independent tests to confirm contractor compliance and may require testing differences or failing results to be resolved before resuming production.

The Engineer may stop the application and require construction of test strips at the Contractor's expense if any of the following occurs:

- Non-uniformity of application continues after corrective action;
- Evidence of tracking or picking up of the TRAIL;
- In 3 consecutive shots, application rate differs by more than 0.02 gallons per square yard from the rate directed; or
- Any shot differs by more than 0.04 gallons per square yard from the rate directed.

The Engineer will approve the test strip location. The Engineer may require additional test strips until surface treatment application meets specification requirements.

5. MEASUREMENT

5.1. **Volume.** The asphalt material, including all components, will be measured at the applied temperature by strapping the tank before and after road application and determining the net volume in gallons from the distributor's calibrated strap stick. The Engineer will witness all strapping operations for volume determination.

If the meter and readout device is accurate within 1.5% of the strapped asphalt volume, the Engineer may allow use of the meter and readout to determine asphalt volume used and application rate.

The Engineer may require redetermination of meter readout at any time and will require volume determinations by strapping if the meter is not accurate to within 1.5% of strapped volume.

5.2. **Quantity Adjustments.** Quantity Based Price Adjustment Factors are not applicable to compensate for over and under runs resulting from the method chosen.

6. PAYMENT

The work performed and materials furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit bid price for "Bonding Course." These prices are full compensation for all materials, equipment, labor, tools, and incidentals necessary to complete the work.