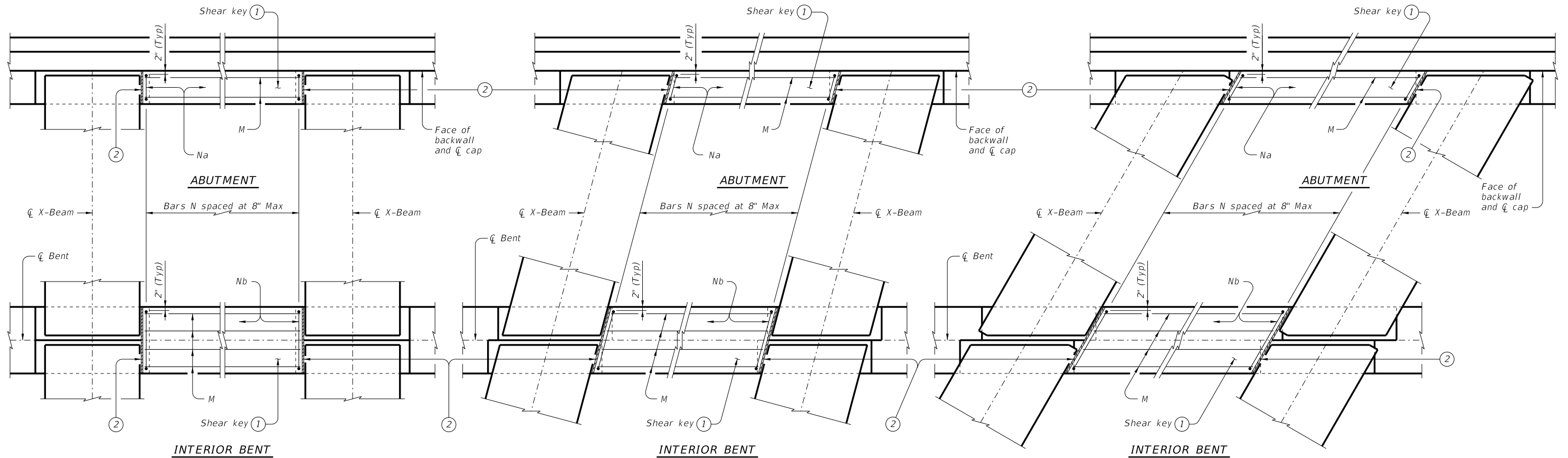


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**PARTIAL PLANS WITH NO SKEW**

Showing shear keys on 3'-6" wide caps.

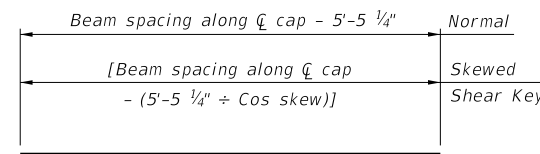
**PARTIAL PLANS WITH 15° SKEW**

Showing shear keys on 3'-6" wide caps.

**PARTIAL PLANS WITH 30° SKEW**

Showing shear keys on 3'-6" wide caps.

- ① Place shear keys on the upstream side of structure between outside beam and next adjacent beam, unless shown otherwise on plans.
- ② UHMW polyethylene wear pad (Typ.)
- ③ Leave a 1/4" gap plus or minus between beam and face of wear pad. Cast wear pad with shear key, smooth side facing beam. Care must be taken to keep concrete from flowing under beam. Slope top of shear keys in accordance with Item 420.4.9, "Treatment and Finishing of Horizontal Surfaces."
- ④ Measure at higher bearing seat elevation forward or back. Dimension based on typical bearing pad and bearing seat. Increase as necessary to maintain 5" overlap.
- ⑤ With no skew = 2'-10", measured along  $\bar{c}$  cap. With skew =  $2'-10" \div \cos$  skew, measured along  $\bar{c}$  cap.
- ⑥ With no skew = 2'-6 1/4", measured along  $\bar{c}$  cap. With skew =  $2'-6 1/4" \div \cos$  skew, measured along  $\bar{c}$  cap.
- ⑦ Face of UHMW polyethylene wear pad. Smooth side of polyethylene wear pad facing beam.



- ⑧ Abutments = 1/2 cap width. Interior bents = cap width.
- ⑨ Abutments = 1/2 cap width ÷ cos skew. Interior bents = cap width ÷ cos skew.

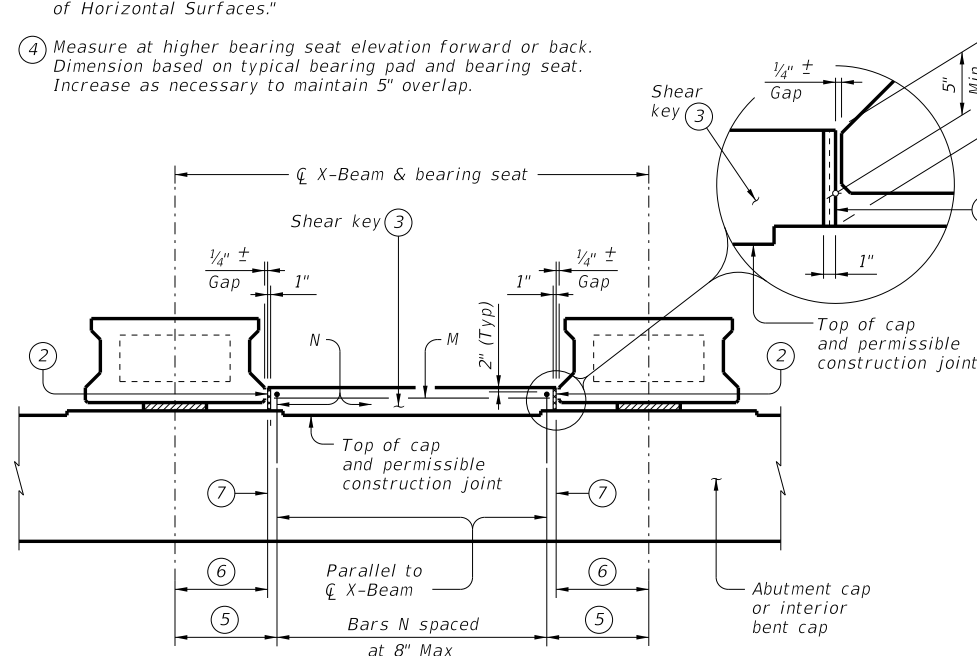
**CONSTRUCTION NOTES:**

Provide Class C concrete ( $f'c = 3,600$  psi.) Provide Class C (HPC) if shown elsewhere on the plans.  
 Provide Grade 60 reinforcing steel.  
 Provide epoxy coated reinforcing steel for shear key if abutment or interior bent reinforcing steel is epoxy coated.  
 Provide Ultra High Molecular Weight (UHMW) polyethylene wear pads in accordance with ASTM D6712.

**GENERAL NOTES:**

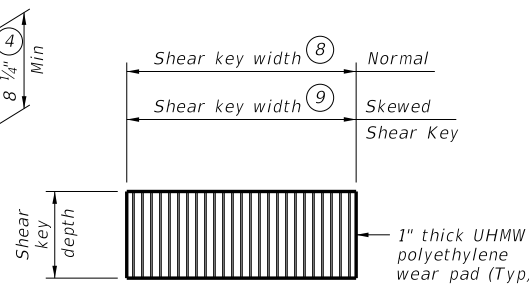
Designed according to AASHTO LRFD Bridge Design Specifications. Details showing skew are drawn showing right forward skew. See Bridge Layout for actual skew direction. These details are limited to bridges skewed 30 degrees and less. This standard is only applicable for 5XB X-Beams. Modify details for bearing conditions, beam type, and beam spacing not shown on this standard. Details do not account for pedestal bearing seat. Include shear key concrete in abutment or bent concrete for payment. UHMW polyethylene wear pads are subsidiary to Class C concrete.

Cover dimensions are clear dimensions, unless noted otherwise. Reinforcing bar dimensions shown are out-to-out of bar.

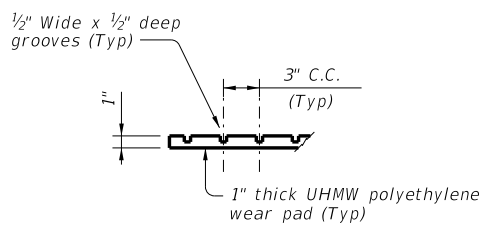


**PARTIAL ELEVATION OF ABUTMENT OR INTERIOR BENT CAP**

Showing shear key with beam Type 5XB28. Other XB beam types similar.



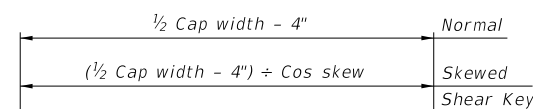
**ELEVATION**



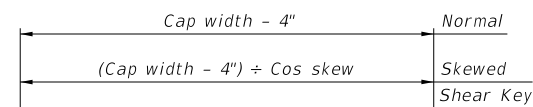
**PART SECTION**

**ULTRA HIGH MOLECULAR WEIGHT (UHMW) POLYETHYLENE WEAR PAD DETAILS**

**BARS M (#5)**



**BARS Na (#5) (For abutments)**



**BARS Nb (#5) (For interior bents)**



		<b>Bridge Division Standard</b>	
<b>SHEAR KEY DETAILS</b> <b>PRESTRESSED CONCRETE X-BEAMS</b>			
<b>XBSK</b>			
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