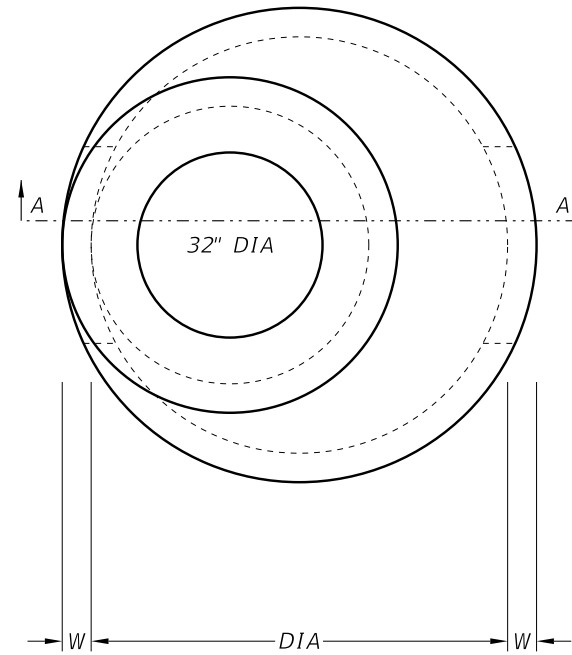
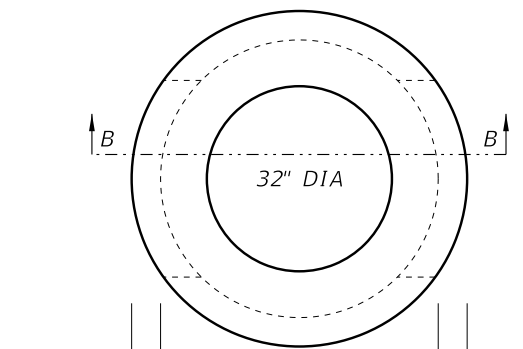


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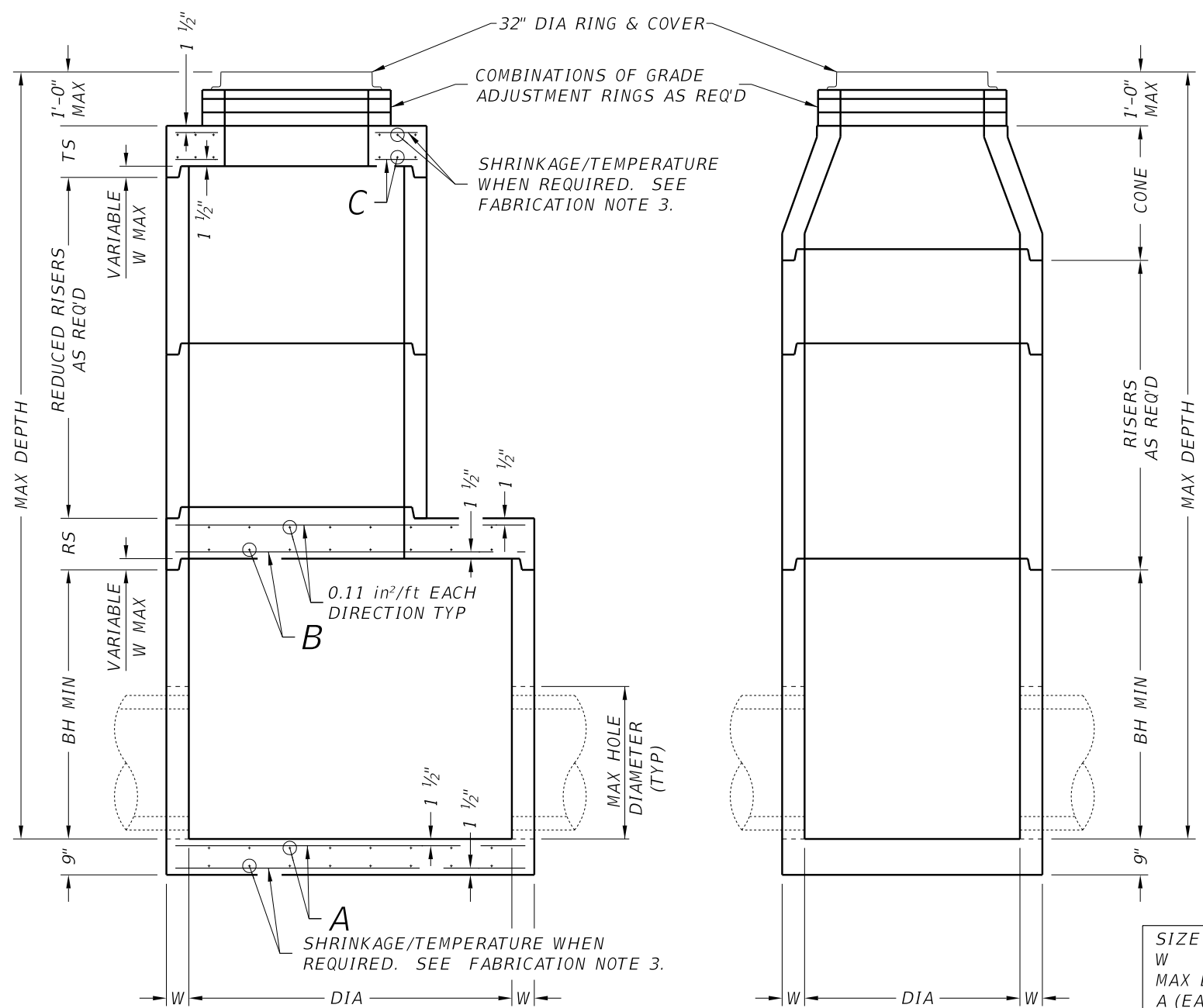
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PLAN VIEW "A"



PLAN VIEW "B"



SECTION A-A

ROUND REDUCED RISER OPTION
SHOWING FLAT SLAB TOP

SECTION B-B

ROUND RISER OPTION
SHOWING CONE

FABRICATION NOTES:

1. Provide Class "H" concrete in accordance with Item 421 and having a minimum compressive strength of 5,000 psi.
2. Provide Grade 60 reinforcing steel or equivalent area of WWR. Provide circumferential reinforcing steel in vertical walls of base, riser and cone in accordance with ASTM C478.
3. Slabs with a thickness of 8" or greater require shrinkage and temperature reinforcing steel. Provide steel area = 0.11 in²/ft each way.
4. Manufacture base and risers to nearest 3" increment.
5. Design tongue and groove joints for full closure on both shoulders. Minimum spigot depth is 3/4".
6. Provide lifting devices in conformance with Manufacturer's recommendations.
7. Provide cast iron solid cover, unless noted otherwise elsewhere in the plans.

INSTALLATION NOTES:

1. Cones may be concentric or eccentric. Reduction cones are acceptable. See Manufacturer for cone dimensions.
2. Inverts (benching) to be provided by Contractor. Concrete or mortar used for invert is subsidiary to this item.
3. Seal tongue and groove joints with preformed or bulk mastic in conformance with Manufacturer's recommendations. Tongue and groove joints may be grouted no more than 1" between each section, or 1/2 the joint depth, whichever is greater.
4. Do not grout rubber gasket joints without Manufacturer's recommendation.
5. Initial installation of grade adjustment rings is limited to 1'-0" Max as shown.
6. Grade adjustment rings may be increased to 2'-0" Max when future construction affects final grade of structure. Make adjustments greater than 2'-0" with additional risers. Adjustments may be made up to the Max depth shown. Structure must be evaluated if Max depth will be exceeded.

GENERAL NOTES:

1. Designed according to ASTM C478.
2. Payment for manhole is per Item 465, "Junction Boxes, Manholes, and Inlets" by type and size.
3. Pipe OD + placement tolerance must be equal or less than Max hole diameter. For rigid pipe, placement tolerance is 4" Max, 2" Min. For flexible pipe, consult boot/seal manufacturer's specification for placement tolerance.

Cover dimensions are clear dimensions, unless noted otherwise.

SIZE (DIA)	48 in	60 in	72 in
W	5 in	6 in	7 in
MAX DEPTH	25 ft	25 ft	25 ft
A (EACH WAY)	0.22 in ² /ft	0.30 in ² /ft	0.45 in ² /ft
B (EACH WAY)	N/A	0.37 in ² /ft	0.62 in ² /ft
C (EACH WAY)	0.24 in ² /ft	0.46 in ² /ft	0.46 in ² /ft
BH MIN	12 in	36 in	36 in
TS	9 in	9 in	9 in
RS	N/A	9 in	12 in
REDUCED RISER DIA	N/A	48 in	48/60 in
MAX HOLE DIA	32 in	40 in	54 in

HL93 LOADING



PRECAST ROUND MANHOLE

PRM

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