1. The type of post (round wood post, rectangular wood post, or steel post) shall be shown elsewhere in the plans. The exact position of transitions shall be shown elsewhere in the plans or as directed by the Engineer.

2. Bolt element shall meet the requirements of Item 540, "Metal Beam Guard Fence" except as modified on the plans.

3. Button head "post" bolts (ASTM A307) shall be of sufficient length to extend through the full thickness of the nut (ASTM A353) and the type A 1" O.D. washer (MIL-D-13952) shall be used. Double recessed nuts (ASTM A563) are 1 1/2" x 2" for triple rail transitions with a 1" double recessed nut (ASTM A563).

4. Fittings (bolts,nuts, and washers) shall be galvanized in accordance with Item 445, "Galvanizing." Fittings shall be subsidiary to the bid item requiring construction of the transition.

5. Crown will be widened to accommodate transitions.

6. If solid rock is encountered, see the MBGF standard sheet for proper installation guidance.

7. Posts shall not be set in concrete.

8. Unless otherwise shown in the plans, a composite material post and/or block that meets the requirements of Item 540, "Metal Beam Guard Fence" except as modified on the plans, may be substituted for posts and/or blocks of similar dimensions. The Construction Division, TxDOT, maintains a Material Producer List (MPL) for producers of materials conforming to Item 540. Only producers on the MPL can furnish composite material posts and/or blocks.

9. Refer to MBGF Standard Sheet for additional details.