U.S. BORDER PATROL INSPECTION STATION SIGNING ON 2-LANE CONVENTIONAL HIGHWAYS

DEPARTMENTAL MATERIAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>USAGE</th>
<th>SIGN FACE MATERIAL</th>
</tr>
</thead>
<tbody>
<tr>
<td>ALUMINUM SIGN BLANKS</td>
<td>DMS-7110</td>
</tr>
<tr>
<td>SIGN FACE MATERIALS</td>
<td>DMS-8300</td>
</tr>
<tr>
<td>FIBERGLASS SIGN SUBSTRATE</td>
<td>DMS-8305</td>
</tr>
<tr>
<td>FLASHING BEACON SIGNAL HEAD</td>
<td>DMS-1120</td>
</tr>
<tr>
<td>MULTI-INCH LED TRAFFIC SIGNAL LAMP UNIT</td>
<td>DMS-1121</td>
</tr>
</tbody>
</table>

SHEETING REQUIREMENTS

<table>
<thead>
<tr>
<th>USAGE</th>
<th>COLOR</th>
<th>SIGN FACE MATERIAL</th>
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</thead>
<tbody>
<tr>
<td>BACKGROUND (W-SERIES)</td>
<td>FLX, YELLOW</td>
<td>TYPE B OR C SHEETING</td>
</tr>
<tr>
<td>BACKGROUND (R13-2T &amp; R13-3T)</td>
<td>WHITE</td>
<td>TYPE B OR C SHEETING</td>
</tr>
<tr>
<td>BACKGROUND (R1-1)</td>
<td>RED</td>
<td>TYPE B OR C SHEETING</td>
</tr>
<tr>
<td>BACKGROUND (R13-2T)</td>
<td>ORANGE</td>
<td>TYPE B OR C SHEETING</td>
</tr>
<tr>
<td>LEGEND &amp; BORDERS (W-SERIES)</td>
<td>BLACK</td>
<td>ACRYLIC NON-REFLECTIVE FILM</td>
</tr>
<tr>
<td>LEGEND &amp; BORDERS (R13-2T &amp; R13-3T)</td>
<td>BLACK</td>
<td>ACRYLIC NON-REFLECTIVE FILM</td>
</tr>
<tr>
<td>LEGEND &amp; BORDERS (R1-1)</td>
<td>WHITE</td>
<td>TYPE B OR C SHEETING</td>
</tr>
<tr>
<td>LEGEND &amp; BORDERS (D-SERIES)</td>
<td>WHITE</td>
<td>TYPE D SHEETING</td>
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</table>

GENERAL NOTES

1. Signs to be furnished, should be as detailed elsewhere in the plans and/or as shown on sign fabrication sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Design for Texas" (SHSD).

2. Black legends shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets (B, C, D, E, Emod or F). White legends shall use the Clearview Alphabets.

3. Legend spacing between letters and numerals shall conform with the SHSD, any approved changes, whereas, letter spacing of legends shall provide a balanced appearance when spacing is not shown.

4. White legends shall be cut-out white sheeting applied to green background sheeting. Black legends shall be applied by screening process, cut-out acrylic non-reflective film or combination thereof.

5. Sign substrates shall be any material that meets the Department Material Specification requirements for permanent sign substrates.

6. Mounting and electrical details are shown in the "SMD" and "ED" series Standard Plan Sheets.

7. Transition "L" shall use merging taper length for additional safety.

8. When inspection station is closed, channelizing devices and work vehicles shall be removed. 880’ sign shall be covered, folded down or turned, or covered, folded down or turned. Stop Sign shall be turned, covered, or moved away and flashing beacon shall be turned off.

9. Any modifications to this sheet shall be approved by TxDOT prior to application.

10. If the pavement surface is arrow, a minimum of two independent sets of transverse rumble strips (raised) shall be installed on least 1 mile in advance of the stop condition for "permanent" Border Patrol Checkpoint locations. Exact placement of transverse rumble strips will be determined by TxDOT. Transverse rumble strip details are shown in the "R13 Series Standard Plan Sheets.

11. The legend on the Radar Speed Display sign shall be block letters and border on a yellow background and provided by Border Patrol.

12. Solar power flashing beacon details are shown in the "SPRFBA" series Standard Plan Sheets.

13. Request for copies of the border patrol inspection stations should be submitted to the TxDOT District office.

DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act." No warranty of any kind is made regarding this standard.
1. Signs to be furnished, should be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Designs for Texas" (SHSD).

2. Black legends shall use the Federal Highway Administration (FHWA) standard Highway Alphabets (B, C, D, E, Emod or F); white legends shall use the Clearview Alphabet.

3. Lateral spacing between letters and numerals shall conform with the SHSD and, any approved changes thereto. Lateral spacing of legends shall provide a balanced appearance when spacing is not shown.

4. White legends shall be cut-out white sheeting applied to green background sheeting. Black legends shall be applied by screening process, cut-out acrylic non-reflective film or combination thereof.

5. Sign substrate shall be any material that meets the Department Material Specification requirements for permanent sign substrates.

6. Mounting and electrical details are shown in the "SHSD" and "E90" series Standard Plan Sheets.

7. Transition "L" shall use merging taper length for additional safety.

8. When Inspection Station is closed, channelizing devices and work vehicles shall be removed. W9-1L and W9-2TR signs (in opposite direction of checkpoint shall be folded down or turned, Stop Sign shall be turned, covers or moved away and flashing beacons shall be turned off.

9. Any modifications to this sheet shall be approved by TxDOT prior to application.

10. Rumble strips (raised) shall be installed at least 1 mile in advance of the stop condition for "permanent" Border Patrol Checkpoint. Transverse rumble strip details are shown in the "SHSD" and "E90" series Standard Plan Sheets.

11. The legend on the Radar Speed Display sign shall be black letters and border on a yellow background and provided by Border Patrol. 

12. Solar powered flashing beacon details are shown in the "SAPBA" series Standard Plan Sheets.

13. Request for canopies at the border patrol inspection stations should be submitted to the TxDOT District office.
U.S. BORDER PATROL INSPECTION STATION SIGNING ON DIVIDED HIGHWAYS

DEPARTMENTAL MATERIAL SPECIFICATIONS

ALUMINUM SIGN BLANKS
DMS-1110

SIGN FACE MATERIALS
DMS-8200

FIBERGLASS SIGN SUBSTRATE
DMS-8305

FLASHING BEACON SIGNAL HEAD
DMS-11120

TWIN-400 LED TRAFFIC SIGNAL LAMP UNIT
DMS-11121

SECTION 1

GENERAL NOTES

1. Signs to be furnished, should be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and sizes are found in the "Standard Highway Sign Designs for Texas" (SHSD).

2. Black legends shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets (A, B, C, E, Emod or F). White legends shall use the Clearview Alphabet.

3. Lateral spacing between letters and numerals shall conform with the SHSD and any approved changes thereof. Vertical spacing of legends shall provide a balanced appearance when spacing is not known.

4. White legends shall be cut-out white sheeting applied to green background sheeting. Black legends shall be applied by screening process or cut-out acrylic non-reflective film or combination thereof.

5. Sign substrate shall be any material that meets the Department Material Specification requirements for permanent sign substrates.

6. Mounting and electrical details are shown in the "SMD" and "ED" Series Standard High Sheets.

7. Transition "L" shall use merging taper length for additional safety.

8. When Inspection Station is closed, channelizing devices and work vehicles shall be removed. Stop sign shall be turned, covered or moved away and flashing beacons shall be turned off.

9. Any modifications to this sheet shall be approved by TxDOT prior to application.

10. Duplicate signs shall be erected on the median side of the roadway, where median width will permit and traffic volume justifies the signing.

11. Multi-lane closures shall be coordinated with TxDOT District Office before application.

12. If the pavement surface will allow, a minimum of two independent sets of transverse rumble strips should be installed on each lane in advance of the stop condition for "permanent" Border Patrol Checkpoint installations. Exact pavement of transverse rumble strip geometries and locations should be shown in the applicable Standard High Sheets.

13. The legend for the Border Patrol Radar Display sign shall be block letters and border on a yellow background and provided by Border Patrol.

14. Request for samples at the border portal inspection stations should be submitted to the TxDOT District office.