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SHIPPING PARTS LIST - POLES AND LUMINAIRE ARMS

Nominal Mounting Ht. (ft)	Shoe Base Designation				Quantity	T-Base Designation				Quantity	CSB/SSCB Mounted Designation				Quantity
	Pole	A1	A2	Luminaire		Pole	A1	A2	Luminaire		Pole	A1	A2	Luminaire	
20	(Type SA 20 S - 4)			(150W EQ) LED		(Type SA 20 T - 4)			(150W EQ) LED						
	(Type SA 20 S - 4 - 4)			(150W EQ) LED		(Type SA 20 T - 4 - 4)			(150W EQ) LED						
30	(Type SA 30 S - 4)			(250W EQ) LED		(Type SA 30 T - 4)			(250W EQ) LED		(Type SP 28 S - 4)			(250W EQ) LED	
	(Type SA 30 S - 4 - 4)			(250W EQ) LED		(Type SA 30 T - 4 - 4)			(250W EQ) LED		(Type SP 28 S - 4 - 4)			(250W EQ) LED	
	(Type SA 30 S - 8)			(250W EQ) LED		(Type SA 30 T - 8)			(250W EQ) LED		(Type SP 28 S - 8)			(250W EQ) LED	
	(Type SA 30 S - 8 - 8)			(250W EQ) LED		(Type SA 30 T - 8 - 8)			(250W EQ) LED		(Type SP 28 S - 8 - 8)			(250W EQ) LED	
40	(Type SA 40 S - 4)			(250W EQ) LED		(Type SA 40 T - 4)			(250W EQ) LED		(Type SP 38 S - 4)			(250W EQ) LED	
	(Type SA 40 S - 4 - 4)			(250W EQ) LED		(Type SA 40 T - 4 - 4)			(250W EQ) LED		(Type SP 38 S - 4 - 4)			(250W EQ) LED	
	(Type SA 40 S - 8)			(250W EQ) LED		(Type SA 40 T - 8)			(250W EQ) LED		(Type SP 38 S - 8)			(250W EQ) LED	
	(Type SA 40 S - 8 - 8)			(250W EQ) LED		(Type SA 40 T - 8 - 8)			(250W EQ) LED		(Type SP 38 S - 8 - 8)			(250W EQ) LED	
	(Type SA 40 S - 10)			(250W EQ) LED		(Type SA 40 T - 10)			(250W EQ) LED		(Type SP 38 S - 10)			(250W EQ) LED	
	(Type SA 40 S - 10 - 10)			(250W EQ) LED		(Type SA 40 T - 10 - 10)			(250W EQ) LED		(Type SP 38 S - 10 - 10)			(250W EQ) LED	
	(Type SA 40 S - 12)			(250W EQ) LED		(Type SA 40 T - 12)			(250W EQ) LED		(Type SP 38 S - 12)			(250W EQ) LED	
	(Type SA 40 S - 12 - 12)			(250W EQ) LED		(Type SA 40 T - 12 - 12)			(250W EQ) LED		(Type SP 38 S - 12 - 12)			(250W EQ) LED	
50	(Type SA 50 S - 4)			(400W EQ) LED		(Type SA 50 T - 4)			(400W EQ) LED		(Type SP 48 S - 4)			(400W EQ) LED	
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	(Type SA 50 S - 8)			(400W EQ) LED		(Type SA 50 T - 8)			(400W EQ) LED		(Type SP 48 S - 8)			(400W EQ) LED	
	(Type SA 50 S - 8 - 8)			(400W EQ) LED		(Type SA 50 T - 8 - 8)			(400W EQ) LED		(Type SP 48 S - 8 - 8)			(400W EQ) LED	
	(Type SA 50 S - 10)			(400W EQ) LED		(Type SA 50 T - 10)			(400W EQ) LED		(Type SP 48 S - 10)			(400W EQ) LED	
	(Type SA 50 S - 10 - 10)			(400W EQ) LED		(Type SA 50 T - 10 - 10)			(400W EQ) LED		(Type SP 48 S - 10 - 10)			(400W EQ) LED	
	(Type SA 50 S - 12)			(400W EQ) LED		(Type SA 50 T - 12)			(400W EQ) LED		(Type SP 48 S - 12)			(400W EQ) LED	
	(Type SA 50 S - 12 - 12)			(400W EQ) LED		(Type SA 50 T - 12 - 12)			(400W EQ) LED		(Type SP 48 S - 12 - 12)			(400W EQ) LED	

OTHER Designation				Quantity
Pole	A1	A2	Luminaire	

GENERAL NOTES:

1. All work, materials and services not shown on the plans which may be necessary for complete and proper construction shall be performed, furnished and installed by the Contractor. Faulty fabrication or poor workmanship in any material, equipment or installation will be considered justification for rejection. Where manufacturers provide warranties or guarantees as a customary trade practice, furnish to the Department such warranties or guarantees.

2. The location of poles and fixtures are diagrammatic only and may be shifted by the Engineer to accommodate local conditions. Install or remove poles and luminaires located near overhead electrical lines using established industry and utility safety practices and in accordance with laws governing such work. Consult with the appropriate utility company prior to beginning such work.

3. Standard Steel Pole Designs. Steel poles fabricated in accordance with the details and dimensions shown herein, shall be considered standard designs. Submission of shop drawings and design calculations for standard designs is not required.

4. Optional Steel Pole Designs. Multi-sided steel poles may be allowed as optional designs, if steel poles are permitted or required, pending approval by the Department as outlined below.

   a. Shop Drawings. Optional designs require submission of shop drawings and design calculations bearing the seal of an engineer licensed in the State of Texas, in accordance with Item 441, "Steel Structures." The Department may elect to pre-approve some shop drawings for optionally designed poles. Submission of shop drawings and design calculations is not required for structures fabricated in accordance with the details of shop drawings on the pre-approved list maintained by the TxDOT Traffic Operations Division. Any deviation from the pre-approved shop drawings will require submission of shop drawings of the complete assembly and design calculations as described above.
   b. Structural Support Design for Luminaires. Lighting support structures shall be designed for a 25 year design life in accordance with the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, 6th Edition (2013) and Interim Revisions thereto. All poles shall be designed for 110 mph 3-second gust wind speeds. The Gust Factor, G, and Wind Importance Factor, Ir, shall be applied as per the AASHTO Specifications assuming a 25-year design life. The design wind pressure for hurricane wind velocities greater than 100 mph shall not be less than the design wind pressure using 100 mph with the non-hurricane Wind Importance Factor, Ir, value. For transformer base poles, fabricator shall include transformer base and connecting hardware in design calculations and shop drawing submittals. All transformer bases shall have been structurally tested to resist the theoretical plastic moment capacity of the pole. Certification of the plastic moment load test and FHWA breakaway requirement test of the model of base being furnished shall be submitted with the shop drawings. Shop drawings shall show breakaway base model number, and manufacturer's name and logo. Manufacturer's shop drawings shall include the ASTM designations for all materials to be used.
   c. Mast Arm Attachments. All poles and attachments shall be structurally designed to support two 12-foot mast arms and luminaires. Poles shall be supplied with mast arm combinations as shown in the plans. All mast arms shall be designed for a 60-pound luminaire having an effective projected area of 1.6 square feet.
   d. Anchor Bolt Assembly. Anchor bolt assemblies for optionally designed poles shall be the same as those shown herein.

5. Aluminum Pole Designs. Aluminum pole designs may be allowed, if aluminum poles are permitted or required, pending approval by the Department as outlined below.

   a. Meet all of the requirements stated above for optional steel pole designs and the following:
      1. Aluminum poles shall be fabricated in accordance with "Structural Welding Code-Aluminum" AWS D1.2.
      2. Aluminum pole designs shall use the same anchor bolt assembly and be subject to the same geometric restraints and other requirements for steel poles specified herein.
      3. Aluminum poles shall be equipped with vibration mitigation devices, as approved by the engineer.
      4. Pole components shall be constructed using the following material:
         Shaft: ASTM B221 or B241 Alloy 6063-T6, ASTM B209 Alloy 5086-H34, ASTM B221 Alloy 6005-T5.
         Base Flange: ASTM B26 Alloy 356.0-T6 or ASTM B108 Alloy 356.0-T6 (Yield strength test required).
         Mast Arm Fitting: ASTM B209 Alloy 6061-T6 or ASTM B221 Alloy 6005-T5.
         Mast Arms: ASTM B241 Alloy 6061-T6 or Alloy 6063-T6.
         Pole Cap: ASTM B209 Alloy 5086-H32 or ASTM B108 or B26 Alloy 356.0-T6.
         Bolts: Stainless Steel AISI 300 series. Bolts threading into aluminum threads shall be treated with anti-seize compound, Never-Seez Compound, Permatex 133K or equal.

6. Special Designs. Poles with architectural treatments shall meet the requirements shown elsewhere in the plans.

7. Luminaire Mounting Height. Actual luminaire mounting height shall be the nominal mounting height given on RIP(2) for all pole-arm combinations except for poles with 4 ft. luminaire arms, which shall be 3'-0" lower than the nominal height, unless otherwise shown or directed.

EXPLANATION OF ROADWAY ILLUMINATION ASSEMBLY DESIGNATIONS

(TYPE SA 50 T - X - X) (400W EQ) LED

- SA: Pole and mast arm may be steel or aluminum.
- ST: Pole and mast arm must be steel.
- AL: Pole and mast arm must be aluminum.
- SP: Special (ovalized) steel or aluminum pole for installing on CSB or SSCB. See standard sheet CSB (4), or SSCB (4).

Two numerical digits denote nominal mounting height in feet.

Next letter denotes type of base, (S-Shoe Base, T-Transformer Base, or B-Bridge/Ret.Wall Mount)

First number denotes length of mast arm in feet.

Use of second mast arm is indicated by second dashed number which denotes length in feet.

Luminaire rating in watts (i.e. 400W). Equivalent wattage LED fixtures will include EQ (i.e. 400W EQ)

Last letters indicate light source (S - High Pressure Sodium; LED - LED luminaire)

SHEET 1 OF 4

Texas Department of Transportation

Traffic Safety Division Standard

ROADWAY ILLUMINATION POLES

RIP(1)-19

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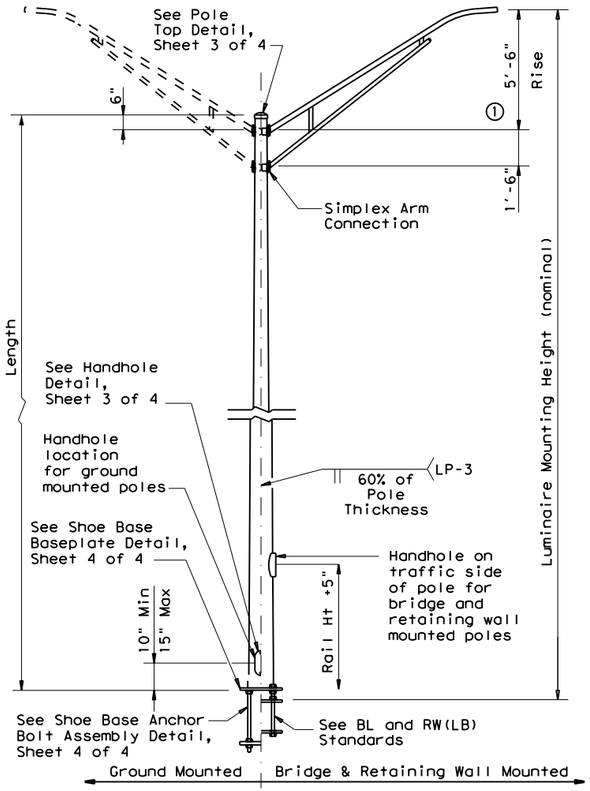
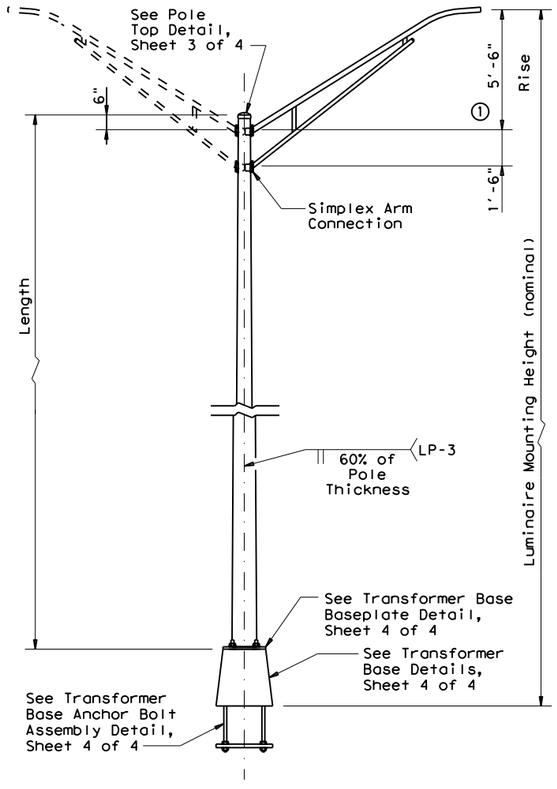


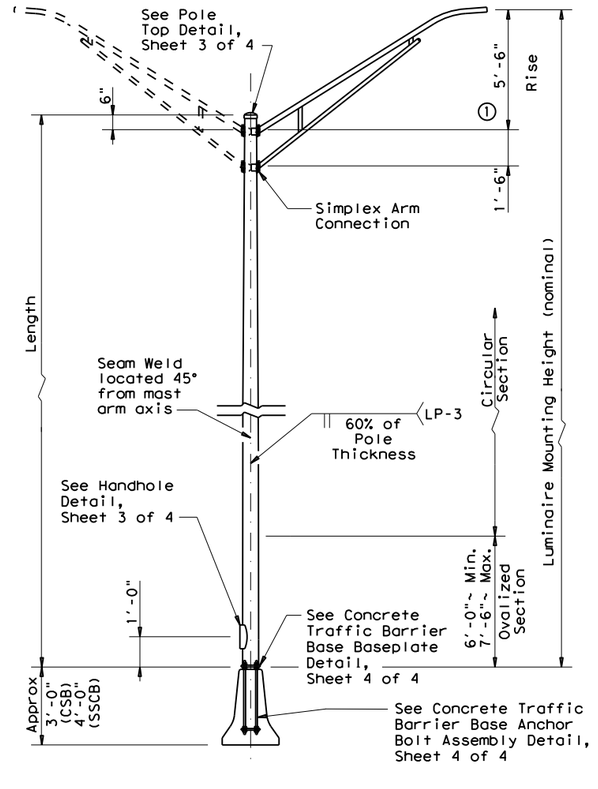
SHOE BASE POLE

SHOE BASE POLE					
Luminaire Mounting Height (Nominal) (ft)	Base Diameter (in)	Top Diameter (in)	Length (ft)	Pole Thickness (in)	Design Moment (K-ft)
20.00	7.00	4.90	15.00	0.1196	7.1
30.00	7.50	4.00	25.00	0.1196	13.2
31.00-39.00	8.00	4.36-3.24	26.00-34.00	0.1196	20.7
40.00	8.50	3.60	35.00	0.1196	20.7
50.00	10.50	4.20	45.00	0.1196	30.3



TRANSFORMER BASE POLE

TRANSFORMER BASE POLE					
Luminaire Mounting Height (Nominal) (ft)	Base Diameter (in)	Top Diameter (in)	Length (ft)	Pole Thickness (in)	Design Moment (K-ft)
20.00	7.00	5.11	13.50	0.1196	7.1
30.00	7.50	4.21	23.50	0.1196	13.2
31.00-39.00	8.00	4.57-3.45	24.50-32.50	0.1196	20.7
40.00	8.50	3.81	33.50	0.1196	20.7
50.00	10.00	3.91	43.50	0.1196	30.3



CONCRETE TRAFFIC BARRIER BASE POLE

CONCRETE TRAFFIC BARRIER BASE POLE (CSB/SSCB)						
Luminaire Mounting Height (Nominal) (ft)	Base ② Diameter (in)	Top Diameter (in)	Length (ft)	Pole Thickness (in)	Design Moment (K-ft)	
					About ℄ of Rail	Perp. to Rail
28.00	9.00	5.78	23.00	0.1196	10.3	13.2
38.00	9.00	4.38	33.00	0.1196	16.6	20.8
48.00	10.50	4.48	43.00	0.1345	25.1	30.5

MATERIAL DATA		
COMPONENT	ASTM DESIGNATION	MIN. YIELD (ksi)
Pole Shaft (0.14"/ft. Taper)	A572 Gr 50, A595 Gr A, A1011 HSLAS Gr 50 Cl 2 ③, or A1008 HSLAS Gr 50 Cl 2	50
Base Plate and Handhole Frame	A572 Gr.50, or A36	36
T-Base Connecting Bolts	F3125 Gr A325	92
Anchor Bolts	F1554 Gr 55, A193-B7 or A321	55 105
Anchor Bolt Templates	A36	36
Heavy Hex (H.H.) Nuts	A194 Gr 2H, or A563 Gr DH	
Flat Washers	F436	

NOTES:

① 2'-6" rise for 4 ft. luminaire arms.

② Before ovalized as shown on Concrete Traffic Barrier Base Baseplate details, Sheet 4 of 4.

③ A1011 SS Gr 50 may be used instead of HSLAS, provided the material meets the elongation requirements for HSLAS.

POLE ASSEMBLY FABRICATION TOLERANCES TABLE	
DIMENSION	TOLERANCE
Shaft length	+1"
I.D. of outside piece of slip fitting pieces	+1/8", -1/16"
O.D. of inside piece of slip fitting pieces	+1/32", -1/8"
Shaft diameter: other	+3/16"
Out of "round"	1/4"
Straightness of shaft	±1/4" in 10 ft
Twist in multi-sided shaft	4° in 50 ft
Perpendicular to baseplate	1/8" in 24"
Pole centered on baseplate	±1/4"
Location of Attachments	±1/4"
Bolt hole spacing	±1/16"

GENERAL NOTES:

1. Designs conform to AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals , 6th Edition (2013) and Interim Revisions thereto. Design 3-Second Gust Wind Speed equals 110 mph with a 1.14 gust factor. A wind importance factor of 0.80 is applied to adjust the wind speed to a 25 year recurrence interval. Design moments listed in tables assume base of pole is 25' above natural ground level.
2. Structures are designed to support two 12' luminaire mast arms and luminaires. Mast arms are designed to support a 60-pound luminaire having an effective projected area of 1.6 square feet.
3. Fabrication shall be in accordance with the Specifications and with the details, dimensions, and weld procedures shown herein. Do not submit shop drawings for roadway illumination pole assemblies fabricated in accordance with the details, dimensions, and weld procedures shown herein. Weld references call for preapproved weld procedures which the Fabricator must obtain prior to fabrication. Materials, fabrication tolerances, and shipping practices shall meet the requirements of these sheets and the Specifications. In the absence of specified fabrication tolerances, dimensions shall be within the tolerances generally obtainable in normal fabrication practice.
4. For mounting heights between values shown in the tables, use base diameter and thickness values for the larger height.
5. Unless otherwise noted, all steel parts shall be galvanized in accordance with Item 445, "Galvanizing."
6. Steel poles shall be fabricated in accordance with Item 441, "Steel Structures." Longitudinal seam welds for pole sections shall have 60% minimum penetration. All welding shall be in accordance with AWS D1.1, Structural Welding Code-Steel.
7. Two-section poles joined by circumferential welds will not be permitted, unless otherwise shown on the plans. Poles may be fabricated in two sections and field-assembled by the lap-joint method. The two sections shall telescope together with a lap length of not less than 1-1/2 times the shaft diameter at the lap joint.
8. Alternate material equal to or better than material specified may be substituted with the approval of the Engineer.
9. Lubricate and tighten anchor bolts, when erecting shoe base poles and concrete traffic barrier base poles, in accordance with Item 449, "Anchor Bolts."
10. All poles, except Transformer Base Poles, shall have hand holes with reinforcing frames and covers. For ground mounted shoe base poles, hand holes shall be placed 90 degrees to mast arm unless otherwise noted on the plans. For poles mounted on a concrete traffic barrier with one luminaire arm, hand holes shall be located 180 degrees from luminaire arm. For poles mounted on a concrete traffic barrier with two luminaire arms, all hand holes shall be on the same side of the barrier. For poles mounted on a bridge lighting bracket or a retaining wall lighting bracket, hand hole shall be on traffic side of the pole, at a height that will clear the barrier.
11. The finished pole shall have a smooth, uniform finish free of pits, blisters, or other defects. Scratched, chipped, and other damaged galvanized areas on poles and mast arms shall be repaired in accordance with Item 445, "Galvanizing."
12. Pole length is based on a 5'-6" luminaire arm rise. 4 ft. luminaire arms have a 2'-6" rise. A pole with 4 ft. luminaire arms will have an actual mounting height 3'-0" less than the nominal mounting height. Increasing the pole length to meet the nominal mounting height is allowed, but unnecessary unless otherwise directed by the engineer.
13. Erect transformer base poles in accordance with sheet RID(1).

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Traffic Safety Division Standard

ROADWAY ILLUMINATION POLES

RIP(2)-19

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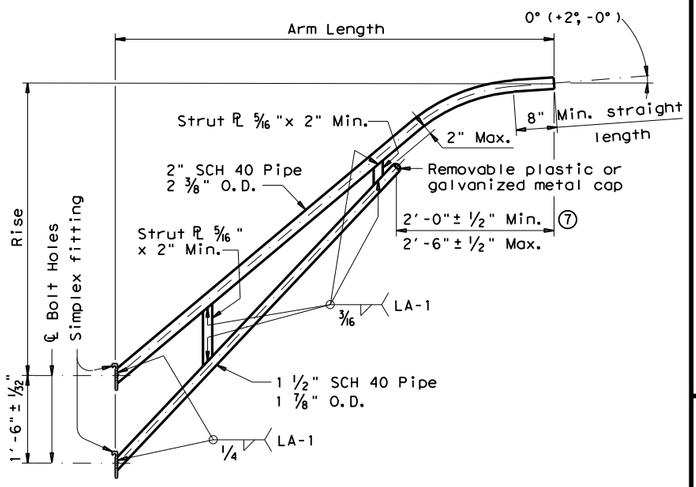
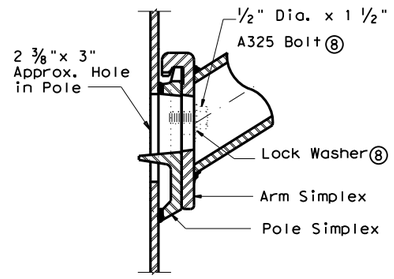


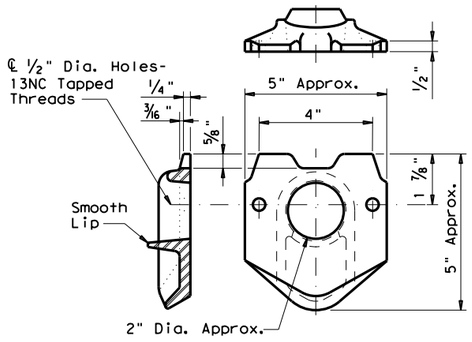
LUMINAIRE ARM

LUMINAIRE ARM DIMENSIONS		
Nominal Arm Length	Arm Length	Rise
4'-0"	3'-6"	2'-6"
6'-0"	5'-6"	5'-6"
8'-0"	7'-6"	5'-6"
10'-0"	9'-6"	5'-6"
12'-0"	11'-6"	5'-6"

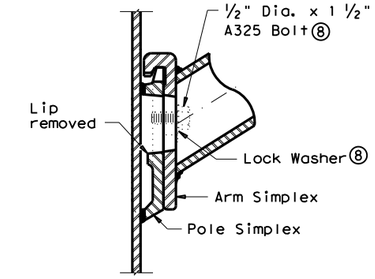
ARM ASSEMBLY FABRICATION TOLERANCES TABLE	
DIMENSION	TOLERANCE
Arm Length	±1"
Arm Rise	±1"
Deviation from flat	1/8" in 12"
Spacing between holes	±1/32"



UPPER SIMPLEX FITTING
(Gusset not shown for clarity)

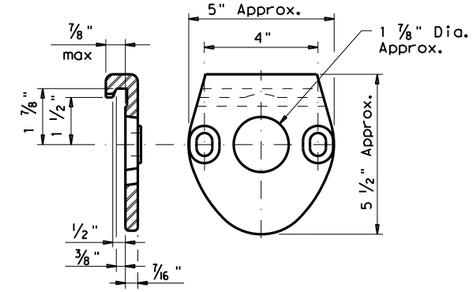


POLE SIMPLEX DETAIL ⑨



LOWER SIMPLEX FITTING
(Gusset not shown for clarity)

SECTION B-B



ARM SIMPLEX DETAIL ⑨

NOTES:

④ Any of the materials listed for plates may be used where the drawings do not specify a particular ASTM designation.

⑤ A576 must be suitable for forging and also meet minimum tensile strength of 65 ksi, minimum yield of 35 ksi, and elongation in 2 inches of 22 percent.

⑥ A572, A1008 HSLAS-F, and A1011 HSLAS-F materials may have higher yield strengths but shall not have less elongation than the grade indicated.

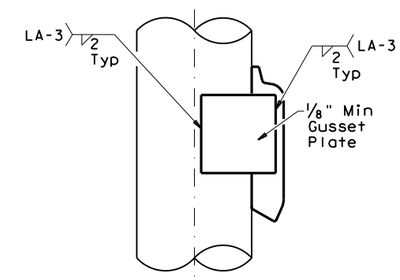
⑦ Dimensional limits are given to show acceptable variation in design. All of a Fabricator's production of a particular arm length shall have the same dimensions within specified tolerances.

⑧ Each pole simplex fitting shall be supplied with 2 bolts and 2 lock washers of the size specified. The bolts and lock washers shall be secured to the pole with the other hardware items called for in the plans.

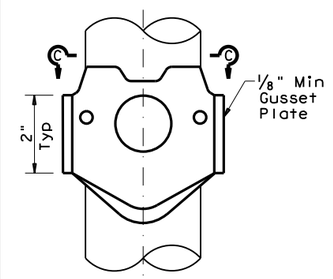
⑨ Proposed deviations in arm simplex dimensions or materials must be submitted to the Department for approval.

⑩ A welded handhole frame is permissible. Maximum of two (2) CJP weld splices is allowed.

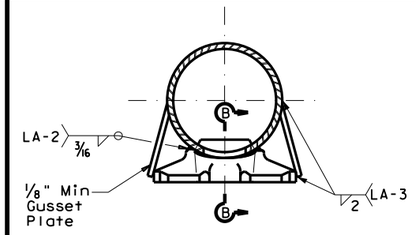
MATERIALS	
Pole or Arm Simplex	ASTM A27 Gr 65-35 or Gr 70-36, A148 Gr 80-50, A576 Gr 1021 ⑤, or A36 (Arm only)
Arm Pipes	ASTM A53 Gr A or B, A500 Gr B, A501, A 1008 HSLAS-F Gr 50 ⑥, or A1011 HSLAS-F Gr 50 ⑥
Arm Struts and Gusset Plates ④	ASTM A36, A572 Gr 50 ⑥, or A588
Misc.	ASTM designations as noted



SIDE

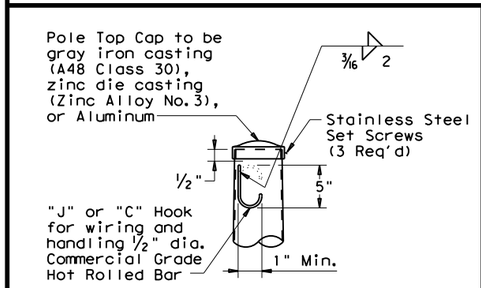


ELEVATION

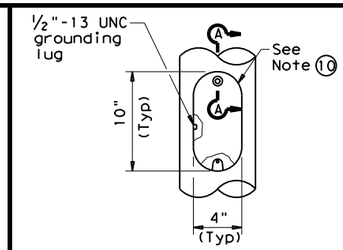


SECTION C-C

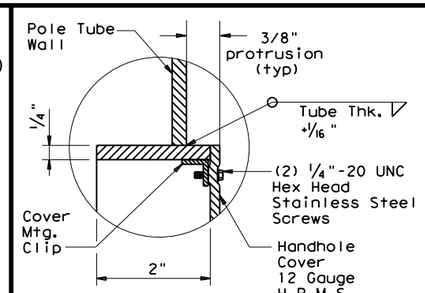
SIMPLEX ATTACHMENT DETAIL



POLE TOP



ELEVATION



SECTION A-A

HANDHOLE

SHEET 3 OF 4

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Traffic Safety Division Standard

ROADWAY ILLUMINATION POLES

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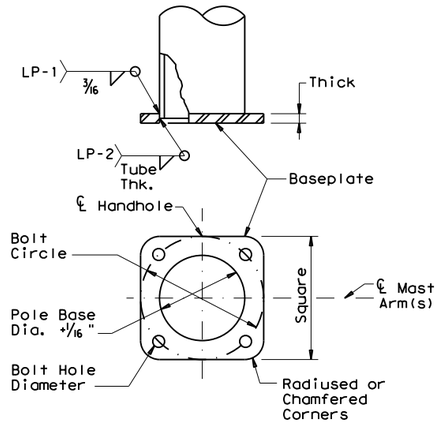
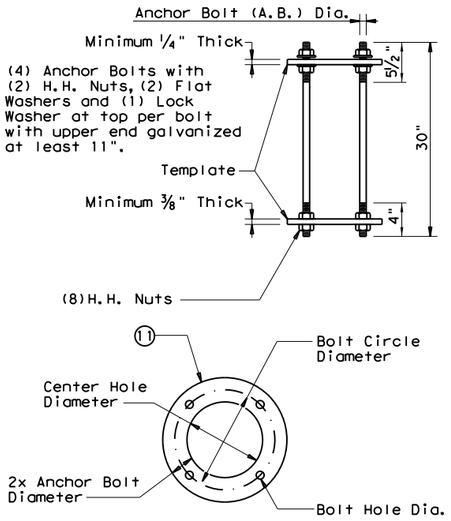


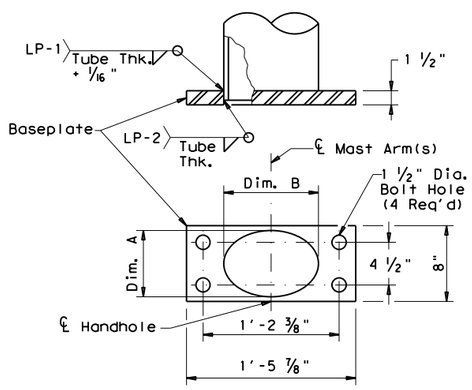
SHOE BASE BASEPLATE

SHOE BASE BASEPLATE TABLE				
MOUNTING HEIGHTS (nominal)	BOLT CIRCLE	SQUARE	THICK	BOLT HOLE DIAMETER
20' - 39'	13"	13"	1 1/4"	1 1/4"
40'	15"	15"	1 1/4"	1 1/2"
50'	15"	15"	1 1/2"	1 1/2"



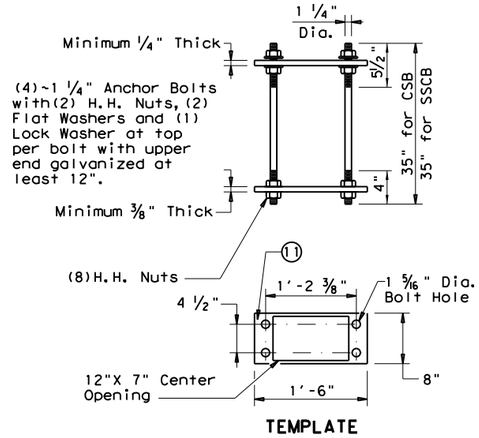
SHOE BASE ANCHOR BOLT ASSEMBLY

SHOE BASE ANCHOR BOLT ASSEMBLY TABLE				
MOUNTING HEIGHTS (nominal)	A.B. Dia.	BOLT CIRCLE DIAMETER	CTR. HOLE DIAMETER	BOLT HOLE DIAMETER
20'-39'	1"	13"	11"	1 1/16"
40'-50'	1 1/4"	15"	12 1/2"	1 5/16"



CONCRETE TRAFFIC BARRIER BASE BASEPLATE

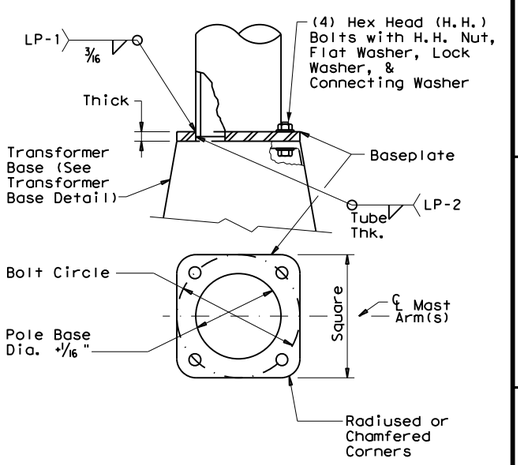
CONCRETE TRAFFIC BARRIER BASE BASEPLATE TABLE			
MOUNTING HEIGHTS (nominal)	POLE DIA.(12)	DIM. A	DIM. B
28' - 38'	9"	7" ± 1/4"	10" ± 1/4"
48'	10 1/2"	7" ± 1/4"	13" ± 1/4"



TEMPLATE

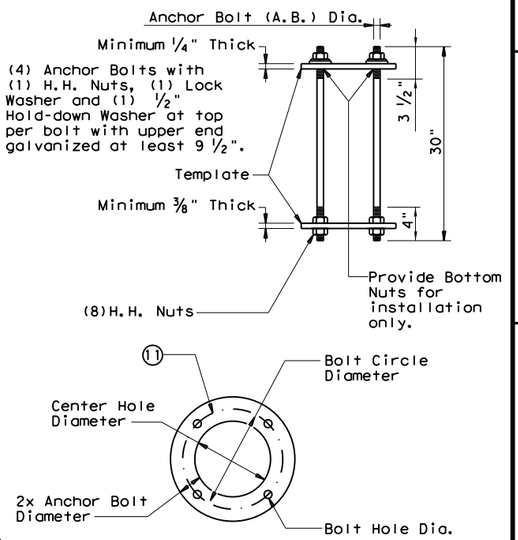
CONCRETE TRAFFIC BARRIER BASE ANCHOR BOLT ASSEMBLY

TRANSFORMER BASE ANCHOR BOLT ASSEMBLY TABLE				
MOUNTING HEIGHTS (nominal)	A.B. Dia.	BOLT CIRCLE DIAMETER	CTR. HOLE DIAMETER	BOLT HOLE DIAMETER
20' - 39'	1"	14"	12"	1 1/16"
40' - 50'	1 1/4"	17 1/4"	14 3/4"	1 5/16"



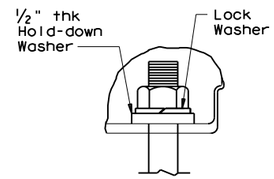
TRANSFORMER BASE BASEPLATE

TRANSFORMER BASE BASEPLATE TABLE						
MOUNTING HEIGHTS (nominal)	BOLT CIRCLE	SQUARE	THICK	CONNECTING BOLT DIA.	BOLT HOLE DIAMETER	TRANSFOMER BASE TYPE
20' - 39'	13"	13"	1 1/4"	1"	1 1/4"	A
40'	15"	15"	1 1/4"	1 1/4"	1 1/2"	B
50'	15"	15"	1 1/2"	1 1/4"	1 1/2"	B

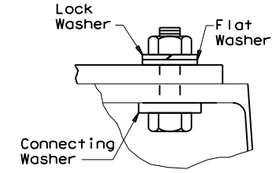


TRANSFORMER BASE ANCHOR BOLT ASSEMBLY

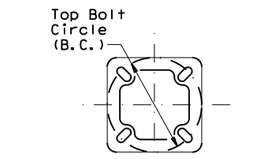
TRANSFORMER BASE TABLE		
TYPE	TOP B.C.	BTM. B.C.
A	13"	14"
B	15"	17 1/4"



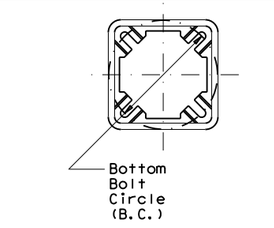
DETAIL A



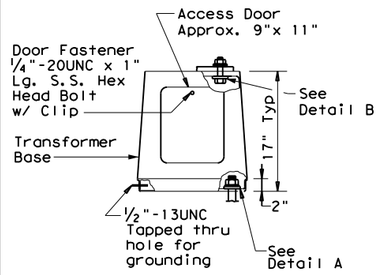
DETAIL B



TOP PLAN



BOTTOM PLAN



ELEVATION

TRANSFORMER BASE DETAILS

GENERAL NOTES:

1. For mounting heights between those shown in the table, use the values in the table for the larger mounting height.
2. All breakaway bases shall meet the breakaway requirements of the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, 6th Edition (2013) and Interim Revisions thereto, and shall have been tested by FHWA-approved methods. All bases shall have been structurally tested to resist 150% of the design moment.
3. Transformer bases shall be cast from aluminum, ASTM B108 or B26 Alloy 356.0-T6, or other material approved by the Engineer. Four Hex Head (H.H.) bolts with four H.H. nuts, four lock washers, four flat washers, and connecting and hold-down washers as recommended by the manufacturer, galvanized to ASTM A153 Class C or D, or B695 Class 50, shall be provided with each transformer base for connecting the pole. Bolts shall be ASTM A325 or approved equal. Nuts shall be ASTM A563 grade DH galvanized.
4. Bases shall be stamped, incised or by other approved permanent means, marked to show fabricator's name or logo, and model number. Such information shall be placed in a readily seen location, inside or outside the base, but shall not be placed on the door.
5. Doors for transformer bases shall be made of plastic, fiberglass or other non-metallic material approved by the Engineer and shall be attached with stainless steel screws or bolts. Transformer bases shall be cleaned by grit blast cleaning after heat treatment. Certification by the manufacturer of heat treatment shall be furnished with transformer bases. The certification shall show the metal alloy and temper and that the base meets those requirements, chemical and physical. The certification shall also show the material ASTM specification. Transformer bases shall be cast with a removable tab bar for material testing. Some bars may have been removed by the manufacturer for testing.

NOTES:

(11) Anchor Bolt Templates do not need to be galvanized.

(12) Pole diameter before ovalized.

ANCHOR BOLT FABRICATION TOLERANCES TABLE	
DIMENSION	TOLERANCE
Length	± 1/2"
Threaded length	± 1/2"
Galvanized length (if required)	- 1/4"

Texas Department of Transportation

Traffic Safety Division Standard

ROADWAY ILLUMINATION POLES

RIP(4)-19

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