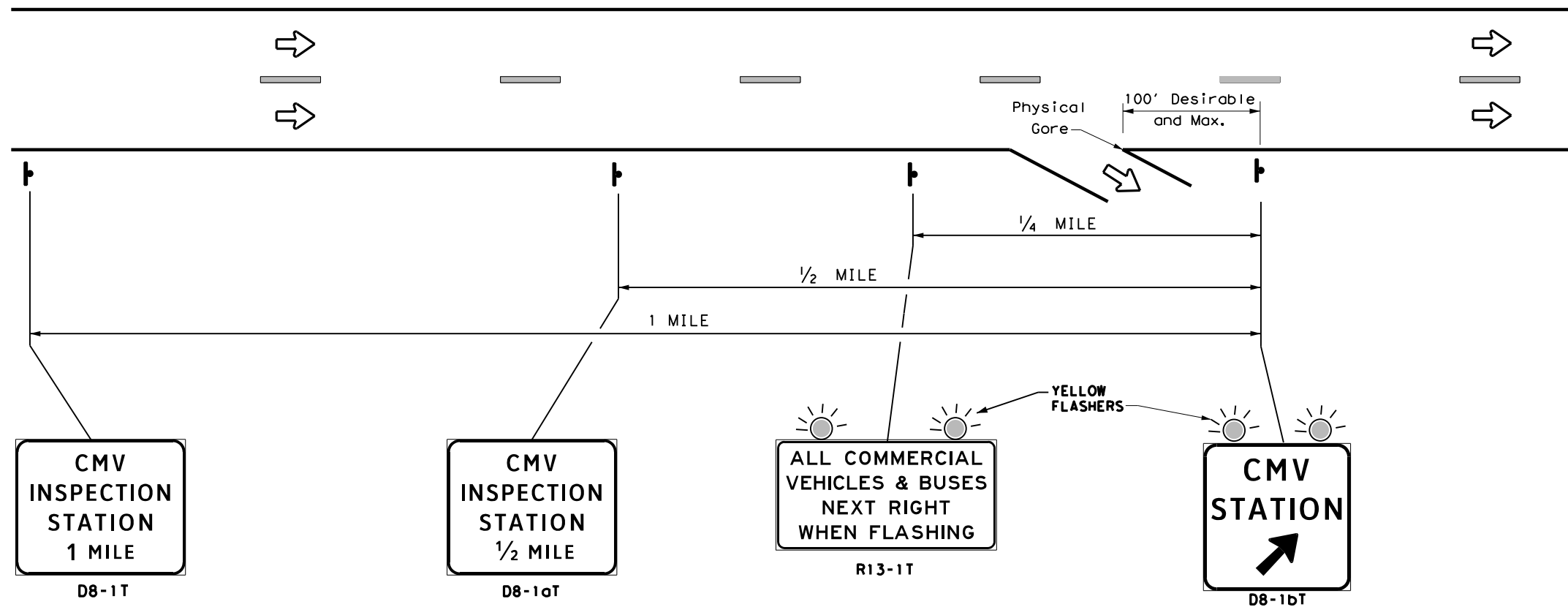


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DATE:
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LEGEND	
	Sign
	Traffic Flow

ALUMINUM SIGN BLANKS THICKNESS	
Square Feet	Minimum Thickness
Less than 7.5	0.080
7.5 to 15	0.100
Greater than 15	0.125

HIGHWAY SIGN SIZES		
Nomenclature	Conventional	Expressway/ Freeway
R13-1T	96x48	156x78
D8-1T	78x60	120x96
D8-1aT	78x60	120x96
D8-1bT	60x60	66x66

DEPARTMENTAL MATERIAL SPECIFICATIONS	
ALUMINUM SIGN BLANKS	DMS-7110
SIGN FACE MATERIALS	DMS-8300

CMV INSPECTION STATION SIGNING FOR CONVENTIONAL HIGHWAYS , EXPRESSWAYS AND FREEWAYS

SHEETING REQUIREMENTS		
USAGE	COLOR	SIGN FACE MATERIAL
BACKGROUND	WHITE	TYPE A SHEETING
BACKGROUND	GREEN	TYPE B OR C SHEETING
LEGEND & BORDERS	WHITE	TYPE D SHEETING
LEGEND & BORDERS	BLACK	ACRYLIC NON-REFLECTIVE FILM

GENERAL NOTES

- Signs to be furnished shall conform to the tables on this standard sheet. Standard sign designs and arrow dimensions can be found in the "Standard Highway Sign Designs for Texas" (SHSD).
- Black legends shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets (B, C, D, E, Emod or F). White legends shall use the Clearview Alphabet.
- Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legends shall provide a balanced appearance when spacing is not shown.
- White legends shall be cut-out white sheeting applied to green background sheeting. Black legends shall be applied by screening process, cut-out acrylic non-reflective film or combination thereof.
- Sign substrate shall be any material that meets the Department Material Specification requirements for permanent sign substrates.
- Mounting and electrical details are shown in the "SMD" and "ED" series Standard Plan Sheets.

		<i>Texas Department of Transportation</i>		<i>Traffic Safety Division Standard</i>
<h1>CMV INSPECTION STATION SIGNING</h1>				
<h2>CMV-19</h2>				
FILE: cmv-19.dgn	DN:	CK:	DW:	CK:
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9-19	REVISIONS		DIST	COUNTY
				SHEET NO.

110A