Post open ends shall be fitted with Friction Caps.

8 1/2"

HIGHWAY

DW:  SECT:  CK:

TXDOT

W-39"

DN:  TXDOT

TXDOT

DISCLAIMER: The use of this standard is governed by the "Texas Engineering Practice Act." No warranty of any kind is made by TxDOT for any purpose whatsoever. TxDOT assumes no responsibility for the conversion of this standard to other formats or for incorrect results or damages resulting from its use.

DATE:

FILE:

"Galvanizing."

Item 445, galvanized per ASTM A307 nut, lock washer, 5/16" x 4 1/2" Nylon washer.

"Galvanizing."

Item 445, galvanized per 2 flat washers nut, lock washer, hex bolt with 5/16" x 4 1/2" Nylon washer.

Universal)

Sign Clamp

8 1/2"

W-39"

0.25 H

or 1.12 #/ft Wing Channel (See Detail A and Detail B)

W(min)>8FT

W(max)=16FT

Detail D

SM RD SGN ASSM TY XXXXX(1)XX(T-2EXT)

39"

H

Universal)

(Specific or

(* - See Note 12)

W

(* - See Note 12)

W

(*) - See Note 12)

W

See Detail B

See Detail A

variable

2 7/8" O.D.

Extruded

2 7/8" O.D.

Extruded Aluminum

Steel pipe

Sch. 80 or 10BWG

6"

additional stiffener placed at approximate center

Splices shall only be allowed behind the sign substrate.

when impacted by an errant vehicle.

When two triangular slipbase supports are used to support a single sign, they shall not be "rigidly" connected to each other except through the sign panel. This will allow each support to act independently.

Additional sign clamp required on the "T-bracket" post for 24 inch high signs. Place the clamp 3 inches above the sign is viewed from the front.) Repair galvanized off so that it does not extend beyond the sign panel

Excess pipe, wing channel, or windbeam shall be cut for clamp installation

Wing channel shall meet ASTM A 1011 SS Gr 50 and be connected to each other except through the sign panel. When impacted by an errant vehicle.

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