REQUIREMENTS FOR ATTACHMENTS TO OVERHEAD AND LARGE GROUND MOUNTED SIGNS

DEPARTMENTAL MATERIAL SPECIFICATIONS

ALUMINUM SIGN BLANKS

SIGN FACE MATERIALS

SHEETING REQUIREMENTS

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GENERAL NOTES

1. Signs to be furnished shall be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and sizes can be found in the "Standard Highway Sign Designs for Texas" (SHSD).

2. Route marker legends (e.g., IH, US, SH, or FM shields) shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets (E, F, G, H, I, etc., or F).

3. Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legend shall provide a balanced appearance when spacing is not shown.

4. Legend and borders shall be applied by screening process on a non-reflective black film to background sheeting, or combination thereof.

5. White legend shall be applied by screening process with transparent colored ink, transparent colored overlay film, or colored sheeting to white background sheeting, or combination thereof.

6. Black legend shall be applied by screening process with transparent colored ink, transparent colored overlay film, or colored sheeting to white background sheeting, or combination thereof.

7. Route markers and other attachments within the parent sign face shall be direct applied unless otherwise specified in the plans. Attachments not direct applied shall use 0.063 inch thick one piece sheet aluminum signs (Type A).

8. General Service Plaques shall be 0.080 inch thick and Routing Plaques shall be 0.100 inch thick.

9. The priority for Routing Plaques shall be to right Rigid surface materials, airport then highway. See examples for mounting location.

10. Mounting details of attachments to parent sign face are shown on Standard Plan Sheet TSR2-13. Mounting details of sign plaque attachments above and below parent sign are shown in the SHSD Standard Plan Sheets.

11. Plaques shall be horizontally centered at the top of the parent sign. If an exit number panel exists, the plaque shall be centered between the edge of the parent sign and the edge of the exit number panel. The plaque may be placed above the exit number panel if there is insufficient space.

REQUIREMENTS FOR EXIT ONLY AND LEFT EXIT PANELS

DEPARTMENTAL MATERIAL SPECIFICATIONS

ALUMINUM SIGN BLANKS

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GENERAL NOTES

1. Signs to be furnished shall be as detailed elsewhere in the plans and/or as shown on sign tabulation sheet. Standard sign designs and sizes can be found in the "Standard Highway Sign Designs for Texas" (SHSD). Individual panel sizes shown in the plans may be adjusted to fit actual parent sign sizes if necessary.

2. Exit Panel legend shall use the Federal Highway Administration (FHWA) Standard Highway Alphabets Series.

3. Lateral spacing between letters and numerals shall conform with the SHSD, and any approved changes thereto. Lateral spacing of legend shall provide a balanced appearance when spacing is not shown.

4. Black legend shall be applied by screening process on a non-reflective black film to yellow background sheeting, or combination thereof.

5. Exit Only and Left Exit panels within the parent sign face shall be direct applied unless otherwise specified in the plans. Panels not direct applied shall use 0.063 inch thick one piece sheet aluminum signs (Type A).

6. Mounting details of exit Only and Left exit panel attachments to parent sign face are shown on Standard Plan Sheet TSR2-13.

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